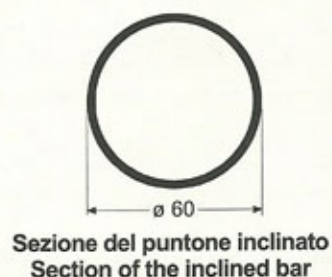
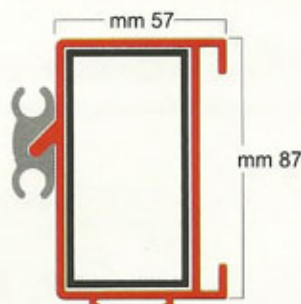
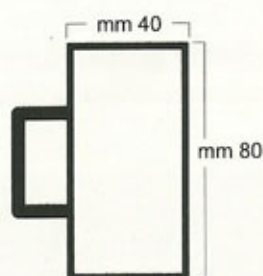


SEZIONE DEI PROFILI UTILIZZATI / SECTION OF THE UTILIZED PROFILES



MATERIALI UTILIZZATI PER LA PRODUZIONE / MATERIALS USED FOR PRODUCTION

STRUTTURA IN ACCIAIO
STEEL STRUCTURE

STRUTTURA ZINCATA
GALVANIZED STEEL STRUCTURE

STRUTTURA ZINCATA + *VERNICIATURA
GALVANIZED STEEL STRUCTURE + *POWDER COATED

BULLONERIA IN ACCIAIO INOX
STAINLESS STEEL BOLT

TELO DI COPERTURA IN PVC IGNIFUGO
FIRE RETARDANT PVC COVER

PVC
POLY 650

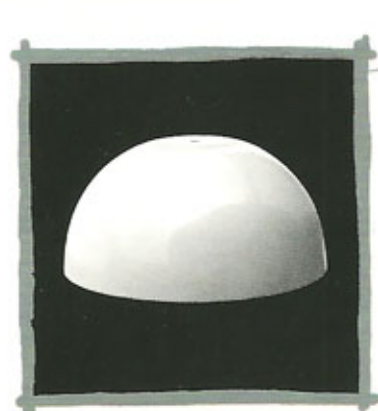
PVC
MAX COVER 800

PVC
FERRARI

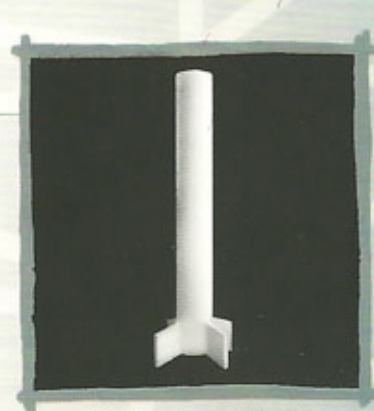
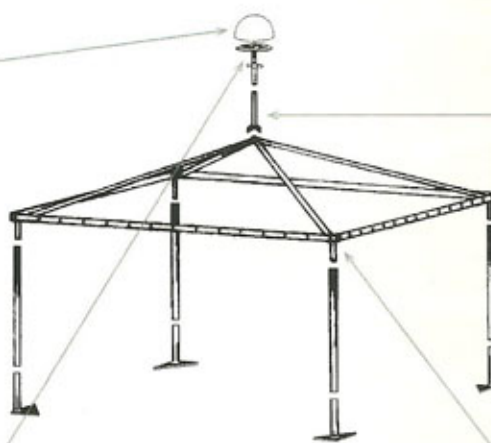
vedi cartelle colori PVC
see PVC cards

RIFINITURA - vedi scheda colori passamaneria
TRIMMING - see scheme clours

COMPONENTI PRINCIPALI DELLA STRUTTURA / PRINCIPAL ELEMENTS OF THE STRUCTURE



Cupolino coprisfiato
Air-outlet top-cup



Puntone centrale
Central support



Piatto tenditelo
Fabric lifting rafter



Piede
Foot





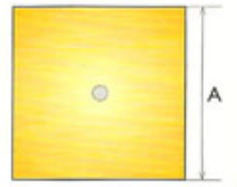


Innesto angolare
Angular joint




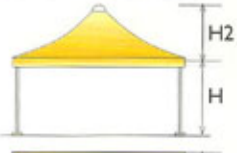
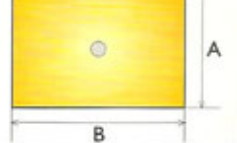


mod. AIRONE (in acciaio zincato / galvanized steel)





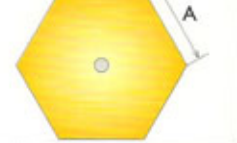
AIRONE (QUADRATO - SQUARED)

 Lato Side	A	H	H2	m ²	Massima lunghezza Maximal metrical	 ≃ m ³	 ≃ Kg	n° colli # pieces	
m 3.00 X 3.00	m 3.00	m 2.28	m 1.15	9.00	m 2.98	0.27	139	8	
m 4.00 X 4.00	m 4.00	m 2.28	m 1.44	16.00	m 3.98	0.28	172	8	
m 4.90 X 4.90	m 4.90	m 2.28	m 1.72	24.00	m 4.88	0.29	202	8	
m 6.00 X 6.00	m 6.00	m 2.28	m 1.82	36.00	m 5.98	0.30	282	10	






AIRONE (RETTANGOLARE - RECTANGULAR)

 Lato Side	A	B	H	H2	m ²	Massima lunghezza Maximal metrical	 ≃ m ³	 ≃ Kg	n° colli # pieces	
m 3.00 X 4.00	3.00	4.00	m 2.28	m 1.35	12.00	m 3.98	0.29	180	10	
m 4.00 X 4.90	4.00	4.90	m 2.28	m 1.55	20.00	m 4.88	0.31	231	10	
m 5.00 X 6.00	4.90	6.00	m 2.28	m 1.75	30.00	m 5.98	0.33	272	10	

AIRONE (ESAGONALE - HEXAGONAL)

 Lato Side	A	H	H2	m ²	Massima lunghezza Maximal metrical	 ≃ m ³	 ≃ Kg	n° colli # pieces	
m 3.00	m 3.00	m 2.28	m 1.70	23.38	m 2.98	0.32	225	11	
m 4.00	m 4.00	m 2.28	m 2.20	43.67	m 3.98	0.34	281	11	
m 4.90	m 4.90	m 2.28	m 2.70	62.38	m 4.88	0.36	336	11	

AIRONE (OTTAGONALE - OCTAGONAL)

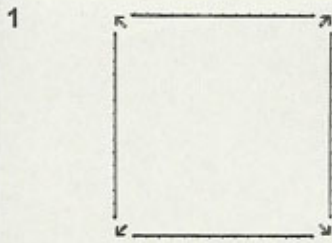
 Lato Side	A	H	H2	m ²	Massima lunghezza Maximal metrical	 ≃ m ³	 ≃ Kg	n° colli # pieces	
m 3.00	m 3.00	m 2.28	m 1.90	43.45	m 3.70	0.36	291	15	
m 4.00	m 4.00	m 2.28	m 2.70	81.16	m 5.07	0.39	360	15	

SCHEMA DI MONTAGGIO DEL MODELLO AIRONE (con trave perimetrale Standard)

Garantire il fissaggio al suolo con resistenza minima pari a 8 kn a punto di ancoraggio. Per le modalità di smontaggio procedere con la sequenza al contrario delle fasi indicate.

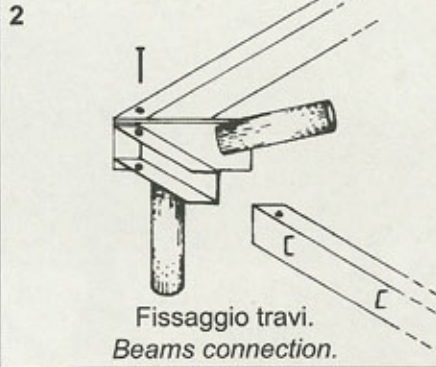
ASSEMBLING PLAN FOR THE MODEL AIRONE (with Standard perimetral beam)

Secure terrain (floor) fixing with a minimal resistance equal to 8 kN at the anchoring point. To take down please proceed to the contrary of the indicated phases.

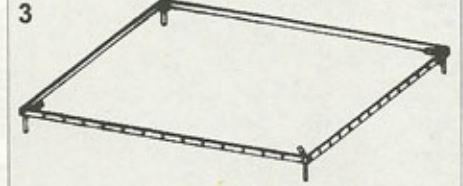


1
Posizionare i giunti d'angolo e le travi come indicato in fig. 1.

Position the four corner joints and the four beams as shown on plan (1)

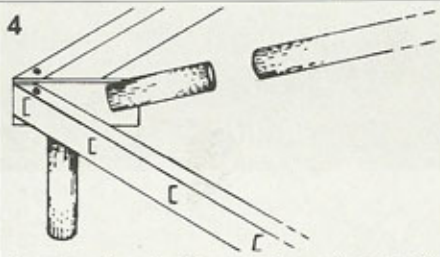


2
Fissaggio travi.
Beams connection.

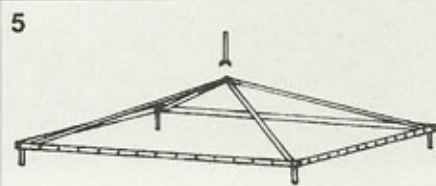


3
Connettere le travi con i giunti angolari come indicato nella fig.2 fino ad ottenere la struttura in fig. 3.

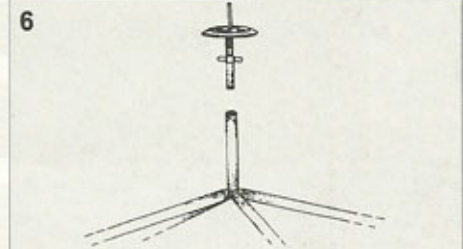
Connect the beams with the corner joints as shown on plan (2) so to obtain the structure shown here.



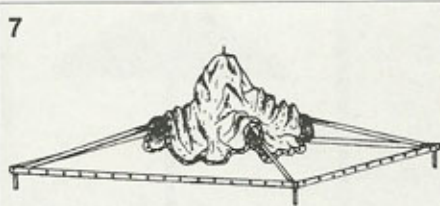
4
Inserire i puntoni inclinati sugli appositi innesti situati agli angoli.
Insert beams on proper tubes located on each corner.



5
Inserire il supporto centrale sollevando i puntoni inclinati verso l'alto.
Insert central support to the inclined beams, uplifting them contemporaneously.



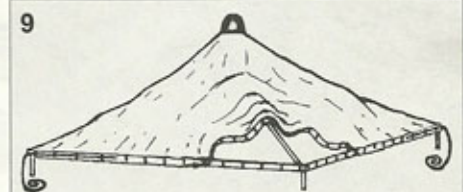
6
Inserire nel supporto centrale il punzone spingitelo.
Insert into central support the metal tube used to tension the pvc cover.



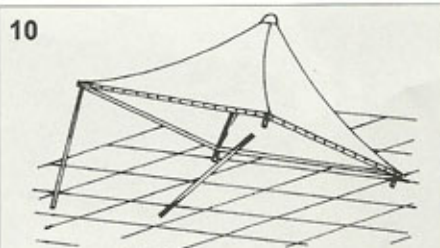
7
Adagiare il telo sul telaio.
Position pvc roofing over the frame.



8
Fissare il cupolino termoformato.
Assemble top cup.



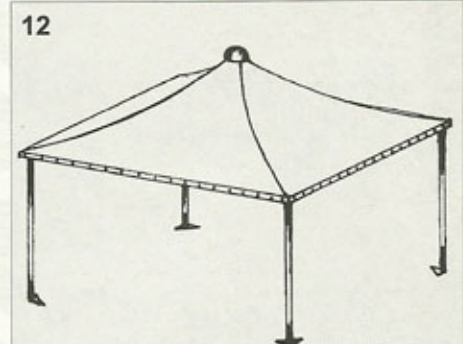
9
Sistemare il telo sul perimetro del telaio e inserire successivamente le cinghie nei cavallotti legandole alle estremità.
Place pvc cover as hereby shown, insert belt and tie to each extremity.



10
Sollevare il tutto ed inserire i piantoni con i relativi piedi.
Lift gradually and insert vertical posts with its basement legs.



11
Ruotare la maniglietta avvitata al punzone spingitelo fino a quando il telo risulterà in tensione.
Rotate cranck as hereby shown, so to obtain right tension of pvc roofing.



12